



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2933-2
Job Sheet 174576



Part No: D2933-2

Job Qty: 1 ea

Part Name: Saddle RH In, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: B 00.06.26 New DWG rev (mpp 2069) EC IPP Rev:C As per Rev C 07-03-19 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Start Up Machining-1	1/1A 3.50	
140	HandFinish	1 pcs		3/29/18	0.00	0.04	HandFinish1	1/1A 3.50	
150	Powdercoat	1 pcs		3/30/18	0.00	0.04	Powdercoat1	1/1A 3.50	
160	QC	1 pcs		3/30/18	0.00	0.00	QC3	1/1A 3.50	
170	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1	1/1A 3.50	
180	QC21-SA	1 Ea		3/30/18	0.00	0.00	QC21	1/1A 3.50	

Part Op Descriptions: 150 - START TIME: 8:00 01.1.300° FINISH 18:30 M 138 700

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2933-2UP	Saddle RH In, 206	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2933-2UP	1	5	0

Part Specifications

Specifications could not be found.

Plex 3/19/18 9:25 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION ☐	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left; padding: 5px;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 15%;">Skid-tube</td> <td style="width: 15%;">☐</td> <td style="width: 15%;">Cross tube</td> <td style="width: 15%;">☐</td> </tr> <tr> <td>Machining</td> <td>☐</td> <td>Small Fab</td> <td>☐</td> </tr> <tr> <td></td> <td></td> <td>Finishing</td> <td>☐</td> </tr> <tr> <td></td> <td></td> <td>Water Jet</td> <td>☐</td> </tr> <tr> <td></td> <td></td> <td>Prod. Eng. Coord.</td> <td>☐</td> </tr> <tr> <td></td> <td></td> <td>Rec/Store/Packaging</td> <td>☐</td> </tr> <tr> <td></td> <td></td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td></td> <td></td> <td>Engineering</td> <td>☐</td> </tr> <tr> <td></td> <td></td> <td>Quality</td> <td>☐</td> </tr> <tr> <td></td> <td></td> <td>Other</td> <td>☐</td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube	☐	Cross tube	☐	Machining	☐	Small Fab	☐			Finishing	☐			Water Jet	☐			Prod. Eng. Coord.	☐			Rec/Store/Packaging	☐			Supplier	☐			Engineering	☐			Quality	☐			Other	☐													
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Description of Work: _____ Date: 03/20/18 DART AEROSPACE Container No: S052994 Part: D2933-2 Job No: 174576 Serial No/Batch: S052994 Revision: Inspector:		MRB (QS1042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																									
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